



Mark Scheme (Results)

October 2023

Pearson Edexcel International Advanced
Subsidiary Level In Chemistry (WCH12)
Paper 01 Unit 2: Energetics, Group Chemistry,
Halogenoalkanes and Alcohols

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General Marking Guidance

- All candidates must receive the same treatment. Examiners must mark the first candidate in exactly the same way as they mark the last.
- Mark schemes should be applied positively. Candidates must be rewarded for what they have shown they can do rather than penalised for omissions.
- Examiners should mark according to the mark scheme not according to their perception of where the grade boundaries may lie.
- There is no ceiling on achievement. All marks on the mark scheme should be used appropriately.
- All the marks on the mark scheme are designed to be awarded. Examiners should always award full marks if deserved, i.e. if the answer matches the mark scheme. Examiners should also be prepared to award zero marks if the candidate's response is not worthy of credit according to the mark scheme.
- Where some judgement is required, mark schemes will provide the principles by which marks will be awarded and exemplification may be limited.
- When examiners are in doubt regarding the application of the mark scheme to a candidate's response, the team leader must be consulted.
- Crossed out work should be marked UNLESS the candidate has replaced it with an alternative response.

Section A

Question Number	Answer	Mark
1	<p>The only correct answer is C ($\text{CF}_4(\text{g}) \rightarrow \text{C}(\text{g}) + 4\text{F}(\text{g})$)</p> <p><i>A is incorrect because this equation represents the bond formation of 4 CF bonds and is exothermic</i></p> <p><i>B is incorrect because this equation represents the enthalpy change of formation of CF_4 from its elements</i></p> <p><i>D is incorrect because this equation represents the enthalpy change of the reaction of CF_4 to its elements</i></p>	(1) Computer

Question Number	Answer	Mark
2	<p>The only correct answer is A ($-554 - 394 + 1216$)</p> <p><i>B is incorrect because the sign of the enthalpy change of formation of the reactant is incorrect</i></p> <p><i>C is incorrect because the sign of the enthalpy change of formation of the products is incorrect</i></p>	(1) Computer

	<i>D is incorrect because sign of the enthalpy change of formation of both the reactant and products is incorrect</i>	
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Question Number	Answer	Mark
3	<p>The only correct answer is D (C₉H₂₀)</p> <p><i>A is incorrect because the increment is ~630 kJ mol⁻¹ so expected enthalpy change of combustion would be -4139 kJ mol⁻¹</i></p> <p><i>B is incorrect because the increment is ~630 kJ mol⁻¹ so expected enthalpy change of combustion would be -4769 kJ mol⁻¹</i></p> <p><i>C is incorrect because the increment is ~630 kJ mol⁻¹ so expected enthalpy change of combustion would be -5399 kJ mol⁻¹</i></p>	<p>(1)</p> <p>Computer</p>
Question Number	Answer	Mark
4	<p>The only correct answer is D (H₂S, ✓, ✓, X)</p> <p><i>A is incorrect because boron trifluoride is not polar, does not contain hydrogen and has London forces</i></p>	<p>(1)</p> <p>Computer</p>

	<p>B is incorrect because methane does not hydrogen bond</p> <p>C is incorrect because ammonia is polar and has hydrogen bonds</p>	
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Question Number	Answer	Mark
5	<p>The only correct answer is A (butan-1-ol)</p> <p>B is incorrect because the hydrocarbon section of the molecule is branched</p> <p>C is incorrect because the hydrocarbon section of the molecule is branched</p> <p>D is incorrect because pentane does not hydrogen bond</p>	<p>(1)</p> <p>Computer</p>

Question Number	Answer	Mark
6	<p>The only correct answer is C (4)</p> <p>A is incorrect because neither the oxygen atoms nor the hydrogen atoms balance</p> <p>B is incorrect because neither the oxygen atoms nor the hydrogen atoms balance</p>	<p>(1)</p> <p>Computer</p>

	<i>D is incorrect because neither the oxygen atoms nor the hydrogen atoms balance</i>	
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Question Number	Answer	Mark
7	<p>The only correct answer is D ($\text{S}_2\text{O}_3^{2-} + 2\text{H}^+ \rightarrow \text{SO}_2 + \text{S} + \text{H}_2\text{O}$)</p> <p><i>A is incorrect because copper is oxidised and nitrogen is reduced</i></p> <p><i>B is incorrect because iodine is oxidised and some of the oxygen in ozone is reduced</i></p> <p><i>C is incorrect because the reverse reaction is a disproportionation</i></p>	<p>(1)</p> <p>Computer</p>

Question Number	Answer	Mark
8	<p>The only correct answer is C (bromine, hydrogen bromide and sulfur dioxide only)</p> <p><i>A is incorrect because hydrogen bromide is oxidised by concentrated sulfuric acid</i></p>	<p>(1)</p> <p>Computer</p>

	<p><i>B is incorrect because the bromide ions reduce the sulfuric acid to sulfur dioxide</i></p> <p><i>D is incorrect because the bromide ions are not strong enough reducing agents to further reduce the sulfuric acid</i></p>	
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Question Number	Answer	Mark
9	<p>The only correct answer is C (solubility of the sulfates)</p> <p><i>A is incorrect because the atomic radius increases</i></p> <p><i>B is incorrect because the reactivity of the elements increases</i></p> <p><i>D is incorrect because the thermal stability of the nitrates increases</i></p>	<p>(1)</p> <p>Computer</p>

Question Number	Answer	Mark
10	<p>The only correct answer is A (0.33)</p> <p><i>B is incorrect because the increase in volume due to added alkali has been ignored</i></p>	<p>(1)</p> <p>Computer</p>

	<p><i>C is incorrect because the moles of reactant have been added together</i></p> <p><i>D is incorrect because the increase in volume due to the added acid has been ignored</i></p>	
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Question Number	Answer	Mark
11(a)	<p>The only correct answer is D (rate decreases and yield increases)</p> <p><i>A is incorrect because a decrease in temperature would decrease the rate but increase the yield</i></p> <p><i>B is incorrect because a decrease in temperature would decrease the rate</i></p> <p><i>C is incorrect because a decrease in temperature would increase the yield</i></p>	<p>(1)</p> <p>Computer</p>
Question Number	Answer	Mark
11(b)	<p>The only correct answer is B (rate increases and yield increases)</p> <p><i>A is incorrect because an increase in pressure would increase the yield</i></p>	<p>(1)</p> <p>Computer</p>

	<p><i>C is incorrect because an increase in pressure would increase the rate and increase the yield</i></p> <p><i>D is incorrect because an increase in pressure would increase the rate</i></p>	
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Question Number	Answer	Mark
12	<p>The only correct answer is C (the mixture becomes more yellow)</p> <p><i>A is incorrect because the position of equilibrium would change</i></p> <p><i>B is incorrect because coloured ions would still be present</i></p> <p><i>D is incorrect because the removal of the hydrogen ions would move the position of equilibrium to the left</i></p>	<p>(1)</p> <p>Computer</p>

Question Number	Answer	Mark
13(a)	<p>The only correct answer is A (1-methylcyclopentanol)</p> <p><i>B is incorrect because 2-methylcyclopentanol is a secondary alcohol</i></p> <p><i>C is incorrect because 2-methylbutan-1-ol is a primary alcohol</i></p> <p><i>D is incorrect because 3-methylpentan-2-ol is a secondary alcohol</i></p>	(1) Computer

Question Number	Answer	Mark
13(b)	<p>The only correct answer is C (phosphorus(V) chloride)</p> <p><i>A is incorrect because acidified aqueous potassium dichromate(VI) does not oxidise tertiary alcohols</i></p> <p><i>B is incorrect because bromine water does not react with alcohols</i></p> <p><i>D is incorrect because sodium carbonate solution does not react with alcohols</i></p>	(1) Computer

Question Number	Answer	Mark
14(a)	<p>The only correct answer is D ($\text{C}=\text{O}$ stretching at $1720 - 1700 \text{ cm}^{-1}$)</p> <p><i>A is incorrect because the alcohol will have been oxidised</i></p> <p><i>B is incorrect because an aldehyde is not an oxidation product of a secondary alcohol</i></p> <p><i>C is incorrect because the ketone cannot be further oxidised by acidified potassium dichromate(VI)</i></p>	<p>(1)</p> <p>Computer</p>

Question Number	Answer	Mark
14(b)	<p>The only correct answer is B ($\text{C}=\text{O}$ stretching at $1740 - 1720 \text{ cm}^{-1}$)</p> <p><i>A is incorrect because the aldehyde product will distil at a lower temperature than the reactant</i></p> <p><i>C is incorrect because the aldehyde is removed from the oxidising agent so cannot be further oxidised</i></p> <p><i>D is incorrect because a ketone is not formed when a primary alcohol is oxidised</i></p>	<p>(1)</p> <p>Computer</p>

Question Number	Answer	Mark
15	<p>The only correct answer is B (the C-Cl bond is stronger than the C-Br bond)</p> <p><i>A is incorrect because the solubility of the halogenoalkane does not affect the rate</i></p> <p><i>C is incorrect because the polarity of the C-halogen bond does not affect the rate</i></p> <p><i>D is incorrect because the solubility of the silver salt does not affect the rate</i></p>	(1) Computer

Question Number	Answer	Mark
16	<p>The only correct answer is C (2.26)</p> <p><i>A is incorrect because this is half the mass of the product</i></p> <p><i>B is incorrect because only one OH group is replaced by chlorine</i></p> <p><i>C is incorrect because this is double the mass of the product</i></p>	(1) Computer

Question Number	Answer	Mark
17	<p>The only correct answer is B (2-chloropropane)</p> <p><i>A is incorrect because a primary amine would be formed</i></p> <p><i>C is incorrect because alkanes do not react with ammonia</i></p> <p><i>D is incorrect because alkenes do not react with ammonia</i></p>	(1) Computer

TOTAL FOR SECTION A = 20 MARKS

A	B	C	D
4	5	5	6

Section B

Question Number	Answer	Additional Guidance	Mark
18(a)(i)	<p>An answer that makes reference to the following point:</p> <p>1. balanced ionic equation</p>	$\text{H}^+ + \text{OH}^- \rightarrow \text{H}_2\text{O}$ <p>Accept</p> $\text{H}_3\text{O}^+ + \text{OH}^- \rightarrow 2\text{H}_2\text{O}$ <p>Accept multiples</p> <p>Ignore full equation as working</p> <p>Ignore state symbols even if incorrect</p> <p>Do not award uncanceled spectator ions</p>	<p>(1)</p> <p>Graduate</p>

Question Number	Answer	Additional Guidance	Mark
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18(a)(ii)	An answer that makes reference to the following points: 1. heat energy released under standard conditions 2. (when) 1 mol of water is produced (by the reaction of acid (1) with alkali)	(1) Allow enthalpy change under standard conditions Allow for standard conditions 1 atm / 1.01×10^5 Pa and a stated temperature / 298K / 25°C Ignore standard states Do not award energy required	(2) Expert
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18(b)(ii)	An answer that makes reference to the following points:		<u>Example of calculation:</u>	(3) Expert
	5.	energy transferred to solutions (1)	$0.05 \times 4.2 \times 4.4 = 0.924 \text{ (kJ)}$ $50 \times 4.2 \times 4.4 = 924 \text{ (J)}$	
	6.	moles of water formed (1)	$(25 \div 1000) \times 0.8 = 0.02 \text{ (mol)}$	
7.	enthalpy change of neutralisation with negative sign and units (1)	$0.924 \div 0.02 = -46.2 \text{ kJ mol}^{-1} / -46,200 \text{ J mol}^{-1}$ TE on b(i) and throughout b(ii) Ignore SF except 1 SF		

Question Number	Answer	Additional Guidance	Mark
18(b)(iii)	An explanation that makes reference to the following points:		(2)
1.	(because the calculation has not taken into account the) energy required to heat the calorimeter/ the (total) heat capacity would be greater (1)	Ignore references to the relative heat capacity of copper/water(solution)	Expert
2.	the value(of the enthalpy change of neutralisation) would be more exothermic/more negative (1)	Allow higher/ increase/ greater	

Question Number	Answer	Additional Guidance	Mark
18(c)(i)	An answer that makes reference to the following points: nucleophilic and substitution(reaction)	Allow nucleophile substitution	(1) Clerical

Question Number	Answer	Additional Guidance	Mark
18(c)(ii)	<p>An answer that makes reference to the following points:</p> <p>3. dipole on C-Br bond</p> <p>4. lone pair on O of OH⁻</p> <p>5. curly arrow from lone pair to C of C-Br. If no lone pair shown, allow curly arrow from O</p> <p>6. arrow from C-Br to Br or just beyond</p> <p>7. organic product</p> <p>8. Br⁻</p>	<p><u>Example of mechanism</u></p> <div data-bbox="1200 459 1895 759" style="border: 1px solid black; height: 188px; width: 310px; margin-bottom: 10px;"></div> <p>Allow product as structural formula</p> <p>Allow NaBr</p> <p>Ignore Na⁺</p> <p>Do not award HBr</p> <p>6 points correct scores (3)</p> <p>4 /5 points correct scores (2)</p>	<p>(3)</p> <p>Expert</p>

		2 / 3 points correct scores (1) Ignore intermediate/ transition state if shown	
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Question Number	Answer	Additional Guidance	Mark
18(c)(iii)	An answer that makes reference to the following points: 1. elimination 2. ethanol / alcohol	(1) Do not award addition/substitution/dehydration/acid/base (1) Allow ethanolic /alcoholic solution	(2) Graduate

(Total for Question 18 = 16 marks)

Question Number	Answer	Additional Guidance	Mark
19(a)(i)	An answer that makes reference to the following point:		(1)

	yellow (precipitate/solid)	Allow pale yellow	Clerical
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Question Number	Answer	Additional Guidance	Mark
19(a)(ii)		<u>Example of calculation</u>	(3)
	3. moles of silver iodide	(1) $0.162 \div (107.9 + 126.9) = 6.8995 \times 10^{-4} / 0.00068995$ (mol)	Expert
	4. mass of potassium iodide in mixture	(1) $6.8995 \times 10^{-4} \times (39.1+126.9) = 0.11453$ (g)	
	5. % of potassium iodide in mixture	(1) $(0.11453 \div 2.49) \times 100 = 4.5997$ = 4.6 / 4.60 (%) Answer to 2 or 3 SF Allow TE on transcription errors unless final answer is >100% Do not award 4.5% for M3	

Question Number	Answer	Additional Guidance	Mark
19(b)	An answer that makes reference to the following points:	Oxidation numbers may be shown on equation	(2)

	1. manganese reduced from (+) 4 to (+) 2	(1)		Expert
	2. chlorine is oxidised from -1 to 0	(1)	Allow chloride for chlorine If no other mark awarded: Allow 1 mark for manganese reduced and chlorine oxidised OR all four correct oxidation states of Mn and Cl	

Question Number	Answer	Additional Guidance	Mark
19(c)	An answer that makes reference to the following points:		(2)
	3. aqueous layer is yellow	(1) Allow orange / brown /straw / colourless Do not award red/red-brown/yellow-green	Graduate
	4. hexane layer is purple/pink/violet	(1) Allow lilac If colours are reversed allow one mark.	

Question	Answer	Additional Guidance	Mark
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Number																			
*19(d)	<p>This question assesses the student's ability to show a coherent and logically structured answer with linkages and fully sustained reasoning.</p> <p>Marks are awarded for indicative content and for how the answer is structured and shows lines of reasoning.</p> <p>The following table shows how the marks should be awarded for indicative content.</p> <table border="1" data-bbox="293 635 1133 1038"> <thead> <tr> <th data-bbox="293 635 714 730">Number of indicative marking points seen in answer</th> <th data-bbox="714 635 1133 730">Number of marks awarded for indicative marking points</th> </tr> </thead> <tbody> <tr> <td data-bbox="293 730 714 794">6</td> <td data-bbox="714 730 1133 794">4</td> </tr> <tr> <td data-bbox="293 794 714 858">5-4</td> <td data-bbox="714 794 1133 858">3</td> </tr> <tr> <td data-bbox="293 858 714 922">3-2</td> <td data-bbox="714 858 1133 922">2</td> </tr> <tr> <td data-bbox="293 922 714 986">1</td> <td data-bbox="714 922 1133 986">1</td> </tr> <tr> <td data-bbox="293 986 714 1038">0</td> <td data-bbox="714 986 1133 1038">0</td> </tr> </tbody> </table> <p>The following table shows how the marks should be awarded for structure and lines of reasoning</p> <table border="1" data-bbox="293 1257 1167 1390"> <thead> <tr> <th data-bbox="293 1257 763 1390"></th> <th data-bbox="763 1257 1167 1390">Number of marks awarded for structure of answer and sustained lines of reasoning</th> </tr> </thead> <tbody> <tr> <td data-bbox="293 1257 763 1390"></td> <td data-bbox="763 1257 1167 1390"></td> </tr> </tbody> </table>	Number of indicative marking points seen in answer	Number of marks awarded for indicative marking points	6	4	5-4	3	3-2	2	1	1	0	0		Number of marks awarded for structure of answer and sustained lines of reasoning			<p>Guidance on how the mark scheme should be applied.</p> <p>The mark for indicative content should be added to the mark for lines of reasoning. For example, a response with five indicative marking points that is partially structured with some linkages and lines of reasoning scores 4 marks (3 marks for indicative content and 1 mark for partial structure and some linkages and lines of reasoning).</p> <p>If there were no linkages between the points, then the same indicative marking points would yield an overall score of 3 marks (3 marks for indicative content and no marks for linkages).</p> <p>In general it would be expected that</p> <p>5 or 6 indicative points would get 2 reasoning marks</p> <p>3 or 4 indicative points would get 1 reasoning mark</p> <p>0, 1 or 2 indicative points would get zero reasoning marks</p>	<p>(6)</p> <p>Expert</p>
Number of indicative marking points seen in answer	Number of marks awarded for indicative marking points																		
6	4																		
5-4	3																		
3-2	2																		
1	1																		
0	0																		
	Number of marks awarded for structure of answer and sustained lines of reasoning																		

Answer shows a coherent logical structure with linkages and fully sustained lines of reasoning demonstrated throughout	2	If there is any incorrect chemistry, deduct mark(s) from the reasoning. If no reasoning mark(s) awarded do not deduct mark(s).	
Answer is partially structured with some linkages and lines of reasoning	1		
Answer has no linkages between points and is unstructured	0		
<p>Indicative content</p> <p>IP1 iodine has (only) London forces/cannot form hydrogen bonds</p> <p>IP2 water molecules form hydrogen bonds (and London forces and permanent dipoles)</p> <p>IP3 hydrogen bonds are stronger than London forces/ the strongest (intermolecular force)</p> <p>IP4 hexane forms (only) London forces/cannot form hydrogen bonds</p> <p>IP5 London forces formed between iodine and hexane are similar (in strength) to those (broken) in hexane/ iodine (so iodine dissolves)</p>		<p>Accept instantaneous/induced dipole/IDID/dispersion/ van der Waals' forces for London forces</p> <p>Allow London forces between iodine and hexane are greater than those between hexane</p>	

	<p>IP6 Iodine cannot form hydrogen bonds/ only forms weak London forces with water so the (hydrogen) bonds between water molecules cannot be broken (so iodine does not dissolve in water)</p>	<p>Any reference to both hexane and iodine having permanent dipole interactions penalise in 1 IP only.</p> <p>Any statement that hexane has more/stronger London forces than iodine is incorrect so loses 1 reasoning mark.</p>	
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(Total for Question 19 = 15 marks)

Question Number	Answer	Additional Guidance	Mark
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20(a)(i)	An answer that makes reference to the following points:		(2)
	5. equation	(1)	
6. state symbols	(1)	M2 depends on M1 or near miss e.g. full equation or uncanceled spectator ions	

Question Number	Answer	Additional Guidance	Mark
20(a)(ii)	7. the mixture/solution would go cloudy/milky/ a white precipitate would form	(1) Ignore CaCO ₃ formed Do not award effervescence/fizzing/misty	(1) Graduate

Question Number	Answer	Additional Guidance	Mark
20(b)(i)		<u>Example of calculation:</u>	(4)
8. calculate mols hydrochloric acid in titre	(1)	$18.95 \times 0.0500 \times 10^{-3} = 9.475 \times 10^{-4} \text{ (mols)}$	Expert
9. calculate mols calcium hydroxide in 25.0 cm ³	(1)	$9.475 \times 10^{-4} \div 2 = 4.7375 \times 10^{-4} \text{ (mols)}$	

10.	calculate mass calcium hydroxide in 25.0 cm ³	(1)	$4.7375 \times 10^{-4} \times (40.1+34) = 3.51049 \times 10^{-2}$ (g)	
11.	calculate mass calcium hydroxide in 1.00 dm ³	(1)	$3.51049 \times 10^{-2} \times 1000 \div 25 = 1.4042$ (g dm ⁻³) Ignore SF except 1 SF Alternative method for M3/M4 $4.7375 \times 10^{-4} \times 1000 \div 25 = 0.01895/ 1.895 \times 10^{-2}$	
12.	moles calcium hydroxide in 1 dm ³	(1)	$1.895 \times 10^{-2} \times (40.1+34) = 1.4042$ (g dm ⁻³)	
13.	mass calcium hydroxide in 1 dm ³	(1)	If 25/18.95 swapped answer of 2.44 scores 2	

Question Number	Answer	Additional Guidance	Mark
20(b)(ii)	An answer that makes reference to the following points:		(2)
14.	strontium hydroxide is more soluble than calcium hydroxide (1)	Accept because solubility of the hydroxides increases down the group	Expert
15.	(so) titre value would be greater(than that for calcium) or reverse (1)	M2 must be consistent with M1.	

		ALLOW one mark for strontium hydroxide is less soluble so titre value would be smaller	
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Question Number	Answer	Additional Guidance	Mark
20(c)	<p>An explanation that makes reference to three of the following points</p> <p>16. the concentration of carbonic acid /H₂CO₃ will increase (1)</p> <p>17. the equilibrium position will move to the RHS (1)</p> <p>18. (the hydrogen ion concentration will increase so) the acidity will increase (1)</p>	Do not award M3 if M2 is incorrect.	(3) Expert

(Total for Question 20 = 12 marks)

TOTAL FOR SECTION B = 42 MARKS


		If only two elements considered award M3 if correct (C_2H_3)	
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Question Number	Answer	Additional Guidance	Mark
21(a)(ii)	An answer that makes reference to the following points: 22. $C_4H_6O_2$ (1) 23. empirical formula mass x 2 = mass of molecular ion (1)	Evidence of $M_r = 86$ scores M2	(2) Expert

Question Number	Answer	Additional Guidance	Mark
21(a)(iii)	An answer that makes reference to the following points: 24. $C=C$ /alkene/carbon-carbon double bond (1)		(2) Graduate

	25. -COOH/carboxylic acid/carboxyl	(1)	Do not award carbonyl	
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Question Number	Answer		Additional Guidance	Mark
21(a)(iv)	An answer that makes reference to the following points:			(2)
	26. peak at 41 C ₃ H ₅ ⁺	(1)	Allow any acceptable structure with C ₃ H ₅ ⁺	Graduate
	27. peak at 45 COOH ⁺	(1)	Allow CO ₂ H ⁺ Do not award CHO ₂ ⁺ Positive charge can be anywhere on ion Penalise omission of positive charge and/or presence of negative charge once only	

Question Number	Answer		Additional Guidance	Mark
21(a)(v)	An answer that makes reference to the following point:			(1)
			Accept	Expert

		The arrangement around the double bond must be displayed. Accept skeletal formula	
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Question Number	Answer	Additional Guidance	Mark
21(b)(i)	An explanation that makes reference to the following points:		(3)
	28. provides an alternative pathway/route with a lower activation energy	(1) Allow E_a^{cat} at a lower energy shown on diagram	Expert
	29. so a greater proportion of molecules have $E > E_a$ /area under the curve to the right of E_a increases	(1) M2 can be shown on diagram	
	30. so a higher proportion of collisions are successful	(1) Allow higher frequency of successful collisions	

Question Number	Answer	Additional Guidance	Mark
21(b)(ii)	An answer that makes reference to the following point:		(1)
	1. $\text{CH}_2=\text{CH}-\text{CHO} + [\text{O}] \rightarrow \text{CH}_2=\text{CHCOOH}$	Accept correct displayed/skeletal/structural formulae provided aldehyde and carboxyl groups are clear.	Graduate

		Do not award molecular formulae/-COH in propenal -CHO ₂ in carboxylic acid	
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Question Number	Answer	Additional Guidance	Mark
21(c)(i)	An answer that makes reference to the following points: 2. potassium manganate(VII)/ potassium permanganate/KMnO ₄ (1) 3. acidified/cold/room temperature/dilute aqueous solution (1)	M2 depends on M1 or near miss Do not award heat(under reflux)	(2) Graduate

Question Number	Answer	Additional Guidance	Mark
21(c)(ii)	An explanation that makes reference to two of the following points: 4. from propene the starting material is crude oil which is non-renewable/finite (1) 5. from propane-1,2,3-triol, the starting material is from biomass/uses a by-product/reduces waste from biodiesel production (1) 6. propane-1,2,3-triol route produces only water as unwanted product (1)	Allow glycerol for propane-1,2,3-triol Ignore references to greenhouse gases or global warming Ignore references to fermentation	(2) Expert

	7. from propene, manganese compounds need to be separated		
		(1)	
		(1)	

(Total for Question 21 = 18 marks)

TOTAL FOR SECTION C = 18 MARKS

TOTAL FOR PAPER = 80 MARKS

